



2000 / FORD / F-250 / 7.3L, DIESEL X

SHOP CATEGORIES

WHY S&B



INSTALL INSTRUCTIONS FOR 10-1017



PRINT

BEFORE YOU START

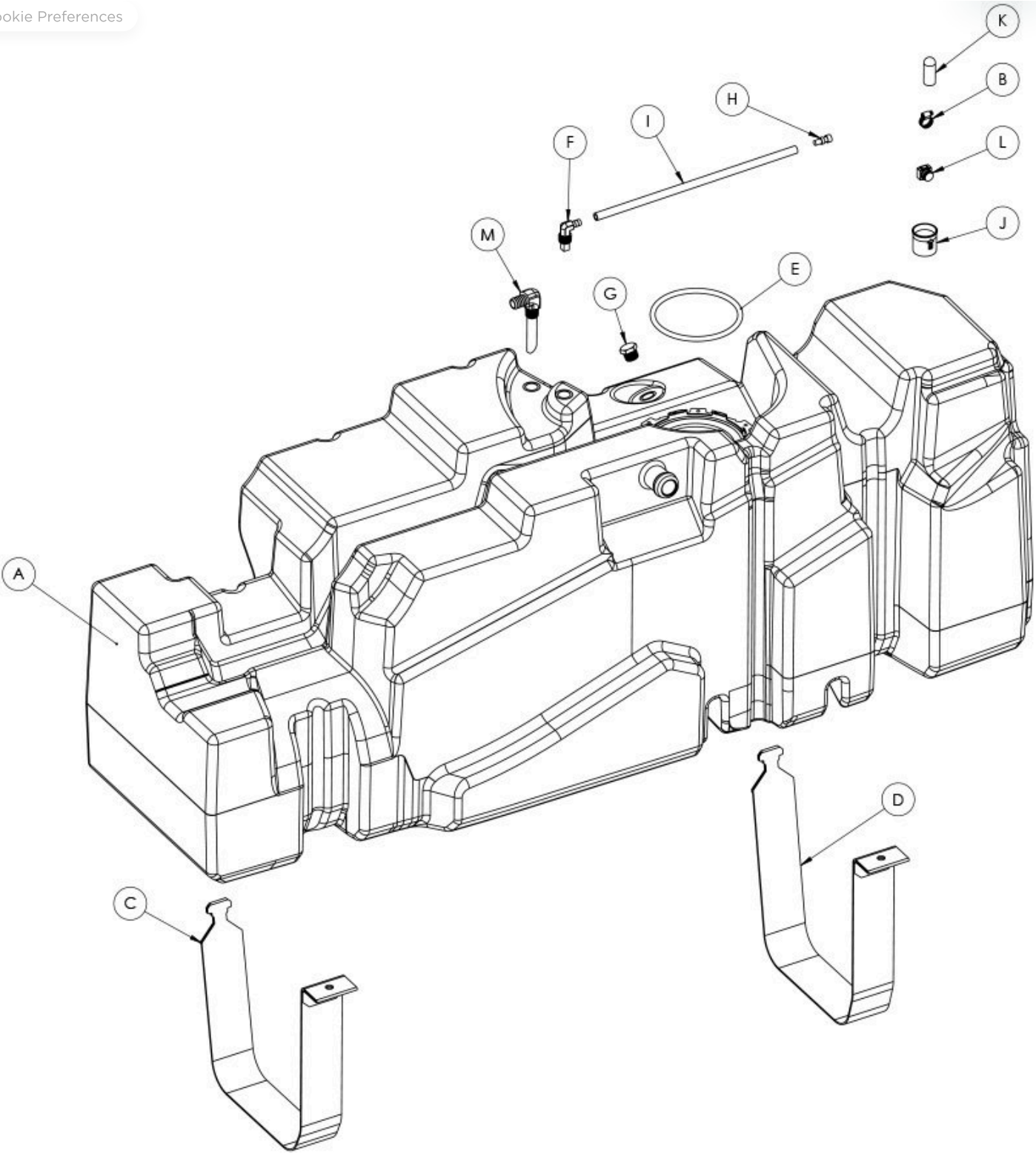
- Please read the entire product guide before proceeding
- Ensure all parts are present.
- If you are missing any parts, please call or text us at (909)-675-1313
- Do not work on your vehicle while the underbody components are hot.
- Make sure the vehicle is in park or the parking brake is set if you plan on working on the ground. If working on a lift, make sure the vehicle is lifted safely and securely.
- In-bed Auxiliary Fuel Tanks will void the Lifetime Warranty.
- Drain your original fuel tank before beginning the S&B Installation process. S&B Tanks recommends removing only an empty or near empty tank for your safety. We recommend using a siphon or electronic transfer pump.
- Disconnect and isolate both of the negative battery cables
- **Before installing S&B Tank, conduct pressure test to ensure o'ring is properly seated.**
- **Installs with an aftermarket lift pump: Aftermarket lift pumps installed on with S&B Tanks should be installed according to the lift pump manufacturers recommendation. If the sending unit is modified for the install of the lift pump, please note that the sending unit flange will be under the fuel level on the S&B Tank so if you don't have a good seal with the aftermarket lift pumps parts, then you will have a leak.**
- **Installs with a Fleece in tank lift pump: The Fleece lift pump comes with a small port on the side of the flange. This will need to be blocked off.**

REQUIRED TOOLS

- Flathead Screwdriver
- Mallet/Hammer
- 15mm Socket
- Ratchet
- 12" Driver Extension



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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
A	10-1017	HIGH CAPACITY REPLACEMENT FUEL TANK	1
B	AG1013-00	HOSE CLAMP, #6	1
C	TI1084-00	FRONT STRAP FOR 10-1017	1

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D	TI1085-00	REAR STRAP FOR 10-1017	1
E	TI1094C-00	BUNA-N 50 DURO 8MM O-RING	1
F	TI1122-00	ROLL OVER VENT FITTING, 1/2" NPT	1
G	TI1125-00	.5" PIPE PLUG	1
H	TI1141-00	ROLLOVER VENT CAP	1
I	TI1149-15	5/16" ID FUEL HOSE, 15"	1
J	TI1175-00	ICV, IN FILL PIPE	1
K	TI1194-00	CHEMICAL RESISTANT RROUND CAP FOR 5/8" OD	1
L	TI1195-00	FITTING FUEL LINE QUICK CONNECTOR 5/16" BUNDY FEMALE PLUG CAP	1
M	TI1212-00	BARBED VENT FITTING, 90° ELBOW	1

STEP 1

Loosen the hose clamps and remove the fill and vent lines



STEP 1 (IMAGE 2)

Loosen the hose clamps and remove the fill and vent lines



STEP 2

Using a precision pick or flat head screwdriver, pull out the red lock on the electrical connector. The depress the button on the top of the connector and pull the electrical connector off.



STEP 3

Remove the OEM skid plate if equipped. 3 bolts hold on the fuel tank skid plate. This will not be used again.

STEP 4

Disconnect and remove the return and feed fuel connectors.

STEP 4A

The green fuel retaining clip first slides toward the driveshaft then out of the connector.

STEP 4B

Remove this additional bumper bracket found on some 2016 year trucks.

STEP 5

If you are doing this install on a lift, center the hydraulic jack underneath the fuel tank and raise until the jack contacts the tank. Caution: Support the tank properly as remaining fuel can slosh and cause the tank to shift. If you are doing this install on the ground, support the tank with ratchet straps, floor jack or with a partners hands while you remove the fuel tank straps.

- Lift Install: Hydraulic Jack

- Floor Install: Floor jack with added support to properly hold tank

STEP 6

Remove the 2 bolts that secure the fuel tank straps and then lift out the strap on the driveline side.

STEP 7

With a mallet and pry bar, hit the locking ring counter clockwise to remove the locking ring.

STEP 8

Check the inside of the tank to make sure there are no foreign debris. Place the o-ring in the o-ring groove.

STEP 9

Disconnect the fuel lines from the fuel line retainers on the stock tank. Remove the sending unit and fuel lines from the stock tank. Then place the bucket into the S&B Tank with the tab facing the arrow.

STEP 9A

Cookie Preferences s a 2011-2016 truck, the tab on the sending unit should be in the position to the right of the arrow marked on the tank.

STEP 10

Place the retaining ring over the sending unit and push down to get the ring started under the receiving teeth on the S&B Tank. With a pry bar and mallet, hit the ring clockwise until the ring is fully rotated under the indentation.

STEP 11

Install the plugs over the vent rollover valve ports

STEP 11B

Install the rollover valve with the hose facing the filler.

STEP 11C

For 2011-2016 trucks, install the 1/2" fuel line around the feed line.

STEP 12

Block off the open ports on the S&B Tank and pressurize the tank through the red filler cover. This is to ensure you got a good seal on the o-ring and there are no leaks. Spray the o-ring area with soapy water.

STEP 13

Install the white inlet check valve into the filler hose before installing the tank. The blue arrow should be pointing into the tank.

STEP 14

Place the tank onto the transmission jack and lift the tank into place. The tank will need to be angled over the driveshaft. The driveshaft can be disconnected from the rear axle and held away from the tank to make this easier.

STEP 15

The vent hose will be installed on the S&B 5/8" barb fitting. When the tank is all the way jacked up into the truck. Measure out the correct length to cut the vent hose and make the cut. Then install the vent hose onto the barb and tighten the hose clamp

STEP 16

Reinstall the electrical connector and slide the red locking tab into the locked position.

STEP 17

Install the S&B Straps. Start by installing the rear strap first. If you are installing this on a 2020+ truck, the included bolt can be used on the front strap to make it easier to install. Putting pressure on the underside of the front strap can help with installation.

STEP 18

Reconnect both fuel line connectors and slide the retaining clips to the locked position. Gently attempting to separate the connectors after they are in the locked position can make sure they are connected correctly.

STEP 19

Reinstall the filler hose onto the S&B Tank and zip tie the breather line onto the filler hose.

STEP 20 FINAL CHECKLIST

This final checklist is very important.

#1 Make sure all bolts and nuts are safely fastened and torqued.

#2 Ensure there is proper driveshaft clearance.

[Cookie Preferences](#) ible check fuel line connections,
the electrical connection as well as the
vent and fill lines.

#4 Lastly, fill the tank full and check for
any leaks.

If you have any questions, call or text us
at [909.675.1313](tel:909.675.1313)